

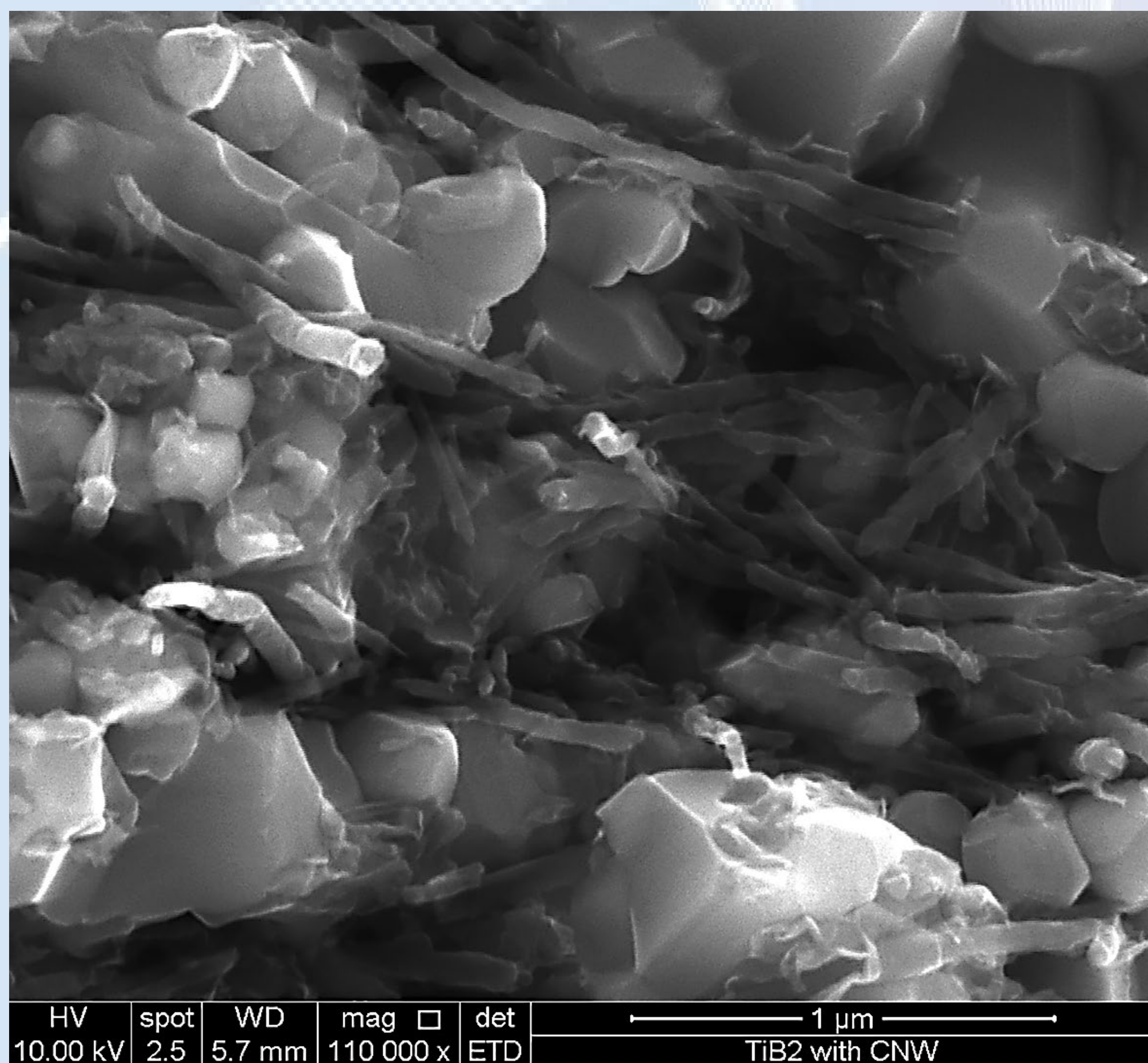
# Reaction sintering of UHTC-CNT and UHTC-graphite composites

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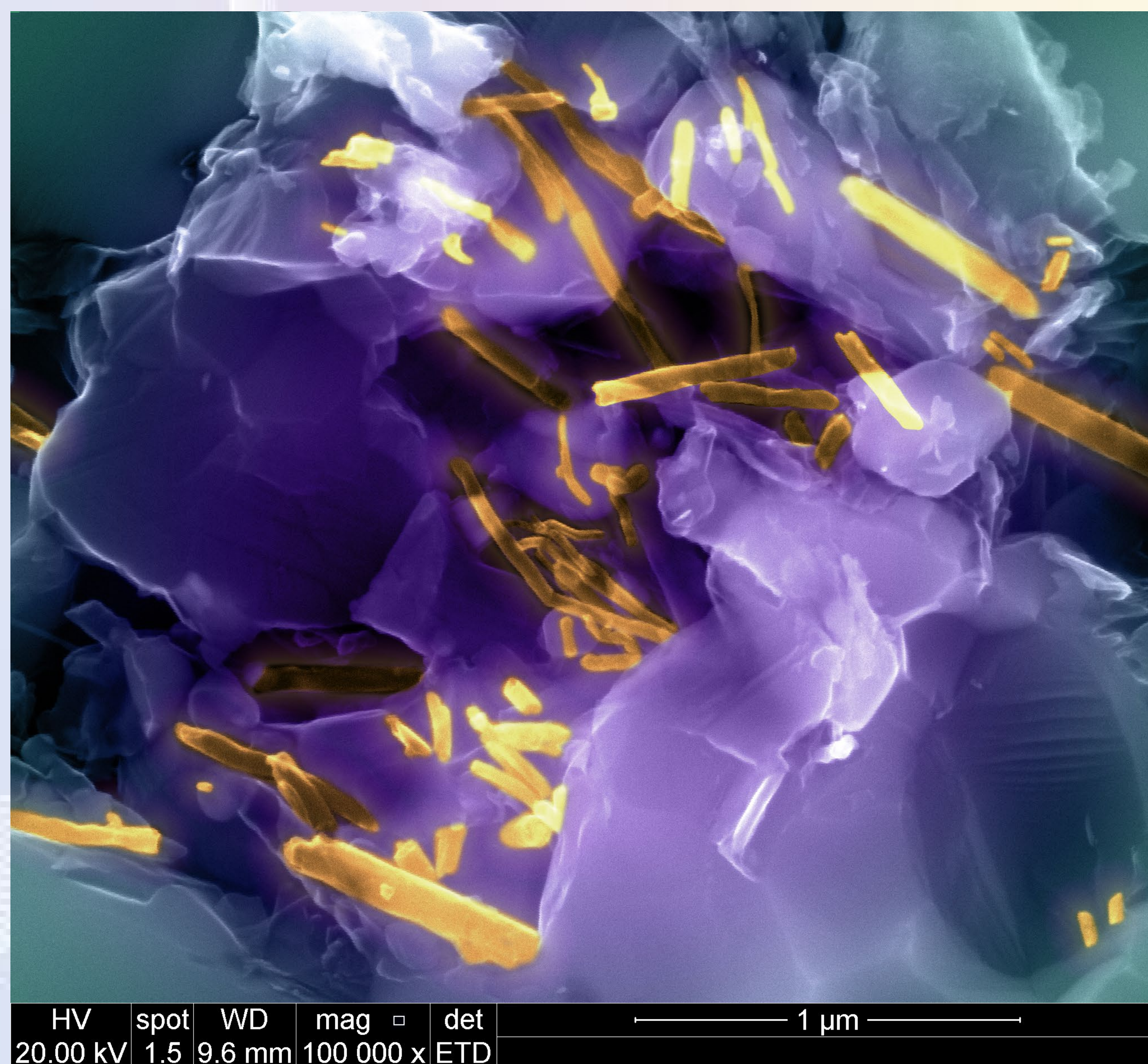
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## Ultra-high-temperature ceramics with carbon nanotubes

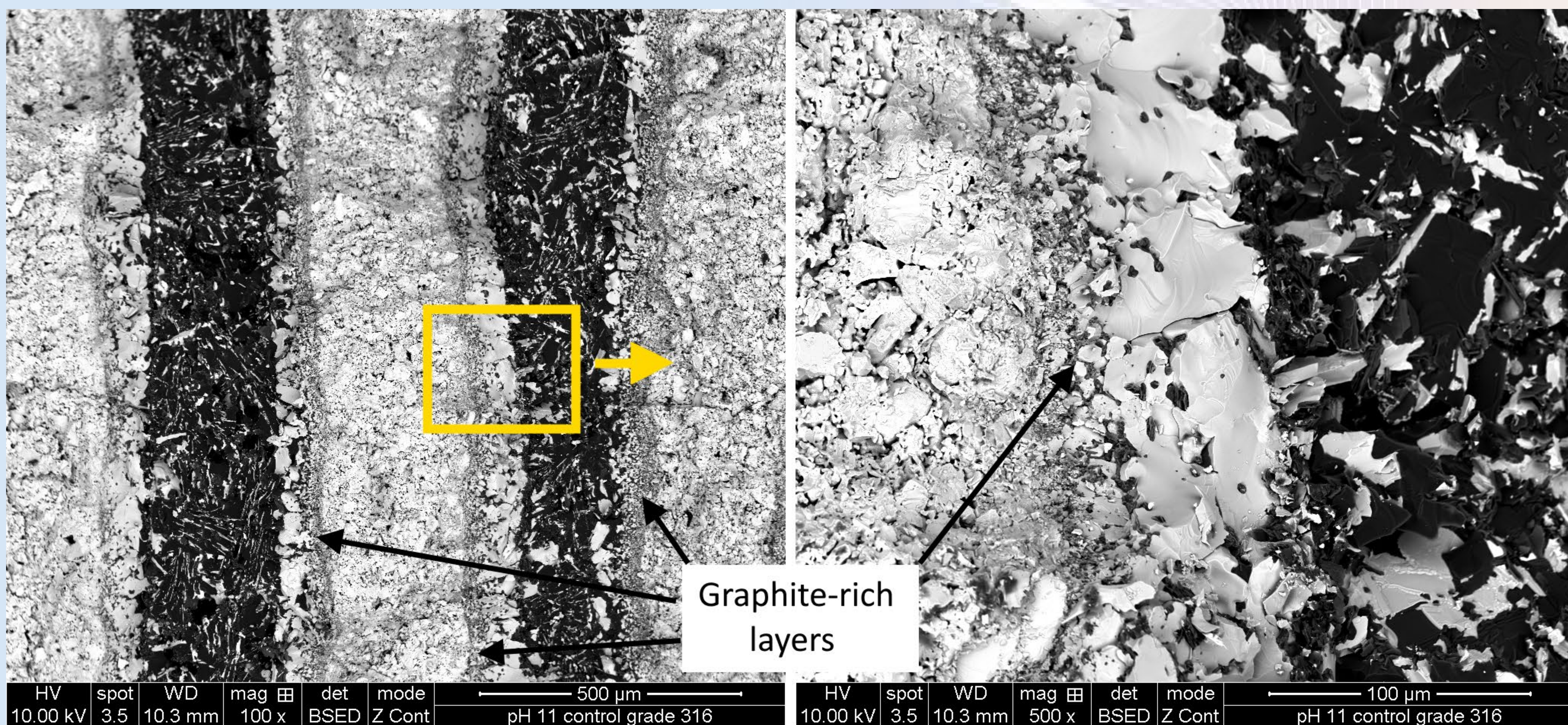


**TiB<sub>2</sub> - SiC - CNT**  
Density - 100%  
Toughness - 6.2 MPa·m<sup>1/2</sup>



**ZrB<sub>2</sub> - SiC - CNT**  
Density - 100%  
Toughness - 6.8 MPa·m<sup>1/2</sup>

## Layered B<sub>4</sub>C-C-TiB<sub>2</sub> composites for new generation armor plates



**Superhard B<sub>4</sub>C and TiB<sub>2</sub> based layers alternating with graphite-rich soft ones would provide essential bullet-proof effect with impact crack formed in the superhard layers being blunted and suppressed in the soft ones**

## Conclusions

- ✓ A reactive hot-pressing method provide a possibility of fast sintering and allows CNTs to survive during the densification process
- ✓ Carbon nanotubes improved UHTC matrixes toughness and thermal shock resistance
- ✓ Heteromodulus layered ceramics possess advanced armor properties